

BLAST & PEEN SERVICES PTE LTD

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(i) DESCRIPTION

Fused Aluminium Oxide is an artificial corundum, produced to form a very hard angular abrasive. Aluminium Oxide is used for cleaning, descaling, etching, deburring, finishing, coating removal and surface preparation.

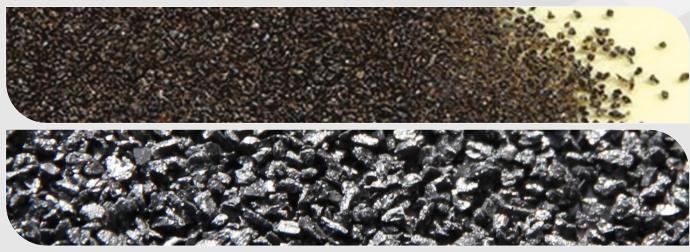
Aluminium Oxide produces an etched finish; finer grits produce a dull matt finish, while larger grits produce a deep rough etch.
Aluminium Oxide is an aggressive blasting media with a very fast cutting speed.
Available in brown and white.

APPLICATION

Cleaning, descaling, coating and contamination removal, etching and surface preparation of ferrous and non ferrous metallic parts prior to rework, painting, coating, anodizing and powder coating.

Removal of thermal metal spray and carbon deposits from jet and gas engine components and turbochargers prior to rebuild, anodizing and thermal metal spray.

Decorative glass, stone, metal and wood etching and carving.



Size in Details							
Grit no.	12	16	24	36	46	60	80
Mean size in µm	1680	1190	710	500	355	250	180
Grit no.	100	120	150	180	220	240	320
Mean size in µm	125	105	75	63	53	45	30

Note. Standard product sizing is per FEPA 42-GB-1984. Other sizes and specifications available upon request.

Physical Properties

Hardness	Specific Gravity	Bulk Density	Shape	Colour
9.0 Mohs	$> 3.9 \text{ g/cm}^3$	≈1800kg/m³	Angular	Dark brown

Typical Chemical Composition - Brown

Al ₂ O ₃	TiO ₂	SiO ₂	Fe ₂ O ₃	CaO
95.52%	3.05%	0.72%	0.16%	0.022%

Typical Chemical Composition - White

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Al ₂ O ₃	Na ₂ O	SiO ₂	Fe ₂ O ₃	CaO
99.33%	0.34%	0.036%	0.09%	0.05%